

	AXIALL CORPORATION - LAKE CHARLES SAFETY & HEALTH	DOCUMENT #: 4301-06-315
	DOCUMENT NAME: LINE BREAKING PROCEDURE - SP#15	REVISION DATE: 08/23/13

LINE BREAKING PROCEDURE

1. PURPOSE

To protect employees from injury caused by the unexpected release of **hazardous materials** while opening or disconnecting process piping or equipment that cannot be verified as cleared and/or depressurized.

2. SCOPE

This procedure pertains to all Axiall and contract personnel who participate in line breaking activity. This procedure includes flanged or welded piping as well as process equipment. Consideration will be given to others working downwind, or above and below the linebreak at an appropriate distance.

3. DEFINITIONS

Hazardous Materials - For the purpose of this procedure the term hazardous material shall mean any substance that is corrosive, toxic, flammable, or reactive. Additionally, this includes all materials previously at a pressure greater than 10 psi, above 120 degrees, or below 32 degrees Fahrenheit. (Note: This definition also includes plant utilities such as air, nitrogen, and water when they meet criteria listed.)

Line or First Break Opening - The opening of a line or a section of a line, a vessel, or other equipment such as, a pump that contained or contains a hazardous material (as clear prior to initiating work).

Visual Verification – A visual confirmation that piping or piece of equipment is free of a hazardous material.

Verified – Open and clear bleeder within four (4) feet of break point or some other method which proves that only residual material may be present.

Other methods of verification may include:

- Instrumentation specific to the chemical hazard (Gas meters)
- Chemical indicators (Color metric tubes)
- Surface temperature of the external piping indicating trapped liquid (Thermal Imaging)

Cleared Process Confirmation (CPC) – The act of rodding the bleed and/or introducing air or water to provide a visual confirmation to the employee that the line or equipment is clear prior to initiating work.

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