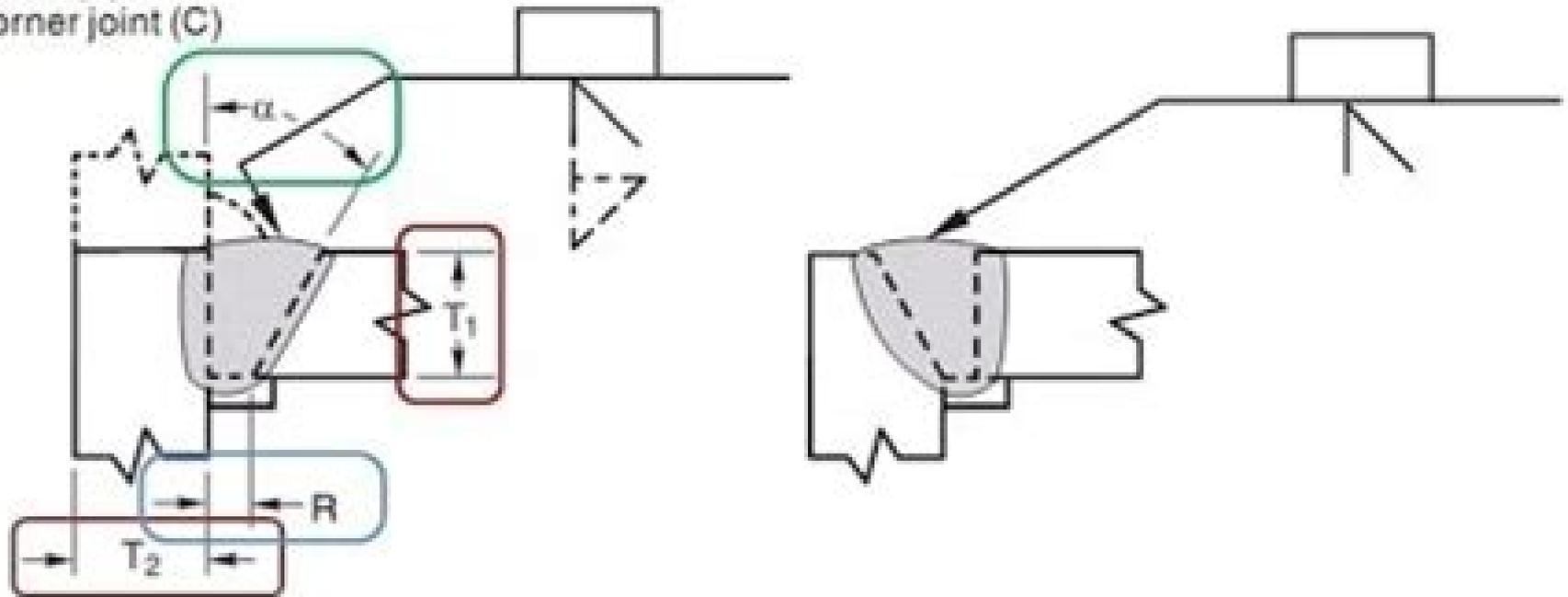


# AWS D1.1:2010 Structural Welding Code--Steel

Single-bevel-groove weld (4)  
T-joint (T)  
Corner joint (C)



Welding Process	Joint Designation	Base Metal Thickness (U = unlimited)		Groove Preparation	
		$T_1$	$T_2$	Root Opening	Groove Angle
SMAW	TC-U4a	U	U	$R = 1/4$	$\alpha = 45^\circ$
				$R = 3/8$	$\alpha = 30^\circ$
GMAW FCAW	TC-U4a-GF	U	U	$R = 3/16$	$\alpha = 30^\circ$
				$R = 3/8$	$\alpha = 30^\circ$
				$R = 1/4$	$\alpha = 45^\circ$

# Aws D1 1 Structural Welding Code

**Clemens Wendtner**



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