

Poplar Grove Airmotive, Inc.

CRS YYB564L

SUGGESTED ENGINE BREAK-IN PROCEDURES

After starting the engine ensure a normal warm up, but avoid prolonged ground running. Follow the airframe manufacturer's recommendations for takeoff power. When possible, reduce power to the climb power setting specified in the operator's manual. Establish a shallow climb angle to insure good air speed for proper cooling. Use more cowl flaps than normal or step climb to help in this process. Adjust mixture per aircraft operating handbook. Excessive heat is the primary cause of cylinder bore glazing. Make every effort to keep your operating temperature will into the green arc.

If the engine is normally aspirated (non-turbocharged) it will be necessary to cruise at a low altitude to obtain the required cruise power levels. We recommend a density altitude less than 5,000 feet to allow the engine to develop sufficient cruise power for a good break-in.

Do not run the engine above 75% power in a cruise setting or the probability of glazing cylinder bores is increased. Glazing cylinder bores require cylinder removal, honing, and installing new piston rings. Poplar grove Airmotive does not warranty this condition. Your ability to keep the engine temperature will in the green arc and within a power range of 65 to 75% power will be the key to a successful break in.

Descend at low cruise power while closely monitoring the engine instruments. Avoid long descents at low manifold pressure and rapid descents, as this will cause engine to cool to rapidly.

There is only one objective to be accomplished during the break-in: the stabilization of oil consumption. Record all oil additions and flight hours in such a manner that quart per hour of flight is known. During this portion of the break-in, which would range from 25 to 100 hours, mineral oil must be used in the engine. The oil may be changed per your normal schedule, however, do not use AD (ashless dispersant) oil until oil consumption stabilizes.

Engine oil recommendation for Piston Ring Seating

Aeroshell 100	SAE 50	Above 60 degrees F
Aeroshell 80	SAE 40	30 degrees-90 degrees F
Aeroshell 65	SAE 30	0 degrees -70 degrees F
Phillips 20W-50	Type M	Winter months

Use mineral based AD oils only after break-in – No synthetics

Engine Overhaul Break In Procedure

**United States. Congress. House.
Committee on Armed Services.
Readiness Subcommittee**

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How to Rebuild Big-Block Ford Engines Steve Christ,1989-02-16 From racing to heavy duty hauling the big block Ford engine has been used successfully in Ford Motor Co vehicles ranging from full size trucks and passenger cars to the LeMans winning GT40 How to Rebuild Big Block Ford Engines details how you can rebuild your FE or FT engine to perfect running condition using factory stock components All rebuilding steps are covered with easy to understand text illustrated with over 500 photos charts drawings and diagrams You ll find tips on engine removal disassembly parts reconditioning assembly and installation You ll be able to do either a complete overhaul or a simple parts swap As an added bonus a complete section on parts identification and swapping is also included along with the most complete and correct listing of specifications and casting numbers available on big block Ford engines Don t put off your project any longer Rebuild your big block Ford engine today , **The Coast Guard Engineer's Digest** ,1963 **How to Rebuild GM LS-Series Engines** Chris Werner,2008 With the increasing popularity of GM s LS series engine family many enthusiasts are ready to rebuild The first of its kind How to Rebuild GM LS Series Engines tells you exactly how to do that The book explains variations between the various LS series engines and elaborates up on the features that make this engine family such an excellent design As with all Workbench titles this book details and highlights special components tools chemicals and other accessories needed to get the job done right the first time Appendices are packed full of valuable reference information and the book includes a Work Along Sheet to help you record vital statistics and measurements along the way *Automotive Engine Repair* Ivan D. Hinerman,1979 [Full-Size Ford Restoration: 1960-1964](#) Collin Kleer,2017-08-15 Ford s full size model change from 1959 to 1960 was seen as a big departure from the swerving lines of the 1950s Slow to start on sales Ford s full size production grew year after year peaking with 648 010 units produced in 1963 It was an all time best for the Galaxie line and its sister nameplates Eight appearance and performance offerings were applied to the full size Ford line including the Fairlane Galaxie Ranch Wagon Country Sedan Country Squire Courier 300 and Custom which made each car unique With more than 2 3 million full size Fords produced from 1960 to 1964 a restoration book for these cars has been desperately needed and here it is Author Colin Kleer president of Pennsylvania s Three Rivers chapter of the Galaxie Club puts his decades of experience restoring these cars into this single volume Featuring step by step procedures on body driveline chassis and interior components Kleer shows with more than 400 photos and text how to restore a full size Ford to its former glory Crucial projects such as rust repair and driveline maintenance help guarantee that your Ford will be sound and solid for years to come after the restoration The Galaxie and its full size stablemates continue to be a strong force at car shows and in the marketplace they create an even deeper following for these cars Adding a detailed restoration book to the full size restorers arsenal will surely aid in bringing more of these Fords back to life and back on the road *Commercial Transport* ,1960 **Automotive Principles and Service** Frank J. Thiessen,Davis N. Dales,1994 *The Automobile in Southern Africa*

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