

## Tightening torques

Golf	1984 ▶
Jetta	1984 ▶
Golf Convertible	1979 ▶
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### Engine

#### Cylinder head to block

Sequence for 4 cylinder engine:



#### Petrol engine (M11 12 point socket head bolts)

- Tighten all bolts in 3 stages one after the other (engine cold)
  - 1st stage = 40 Nm
  - 2nd stage = 60 Nm
  - 3rd stage = **tighten 1/2 turn (180° further in one movement with a normal spanner - 2 x 90° turns are permissible -).**

#### Petrol engine (M10 12 point socket head bolts)

- Tighten the bolts in the specified sequence (engine cold) to
  - 1st stage = 40 Nm
  - 2nd stage = 55 Nm
  - 3rd stage = 65 Nm
- Tighten bolts 1/4 turn (90°) further in specified sequence with a normal spanner in one movement.

#### Note:

Cylinder head bolts must **only** be used **once**.

#### Diesel engine (M11 hex. socket head bolts)

- Tighten bolts in 3 stages (engine cold)
  - 1st stage = 50 Nm
  - 2nd stage = 70 Nm
  - 3rd stage = 90 Nm
- Warm engine up (oil temperature above 50°C or until fan starts running) and tighten bolts in specified sequence to 90 Nm without loosening them first.
- Approx. 1000 km after a repair the bolts must be tightened again. This is done by loosening each bolt individually 30° in the tightening sequence and then tightening them straight away to 90 Nm (engine warm or cold).

#### Diesel engine

(M12 12 point socket head bolts)

#### Note:

Always renew M12 12 point socket head bolts.

- Tighten bolts in 3 stages (engine cold)
  - 1st stage = 40 Nm
  - 2nd stage = 60 Nm
  - 3rd stage = **tighten 1/2 turn (180° further in one movement with a normal spanner - 2 x 90° turns are permissible -).**
- Warm engine up (oil temperature above 50°C) and tighten bolts with a normal spanner 1/4 turn (90°) further in one movement without loosening them first (see sequence).
- Approx. 1000 km after a repair the bolts must be tightened again. This is done by turning bolts 1/4 turn further with a normal spanner in one movement and without loosening them first. (Note sequence, engine cold or warm).

# Engine Torque Settings For Gti Golf Mk1

**JS Bruner**



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## **Table of Contents Engine Torque Settings For Gti Golf Mk1**

1. Understanding the eBook Engine Torque Settings For Gti Golf Mk1
  - The Rise of Digital Reading Engine Torque Settings For Gti Golf Mk1
  - Advantages of eBooks Over Traditional Books
2. Identifying Engine Torque Settings For Gti Golf Mk1
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Engine Torque Settings For Gti Golf Mk1
  - User-Friendly Interface
4. Exploring eBook Recommendations from Engine Torque Settings For Gti Golf Mk1
  - Personalized Recommendations
  - Engine Torque Settings For Gti Golf Mk1 User Reviews and Ratings

- Engine Torque Settings For Gti Golf Mk1 and Bestseller Lists
- 5. Accessing Engine Torque Settings For Gti Golf Mk1 Free and Paid eBooks
  - Engine Torque Settings For Gti Golf Mk1 Public Domain eBooks
  - Engine Torque Settings For Gti Golf Mk1 eBook Subscription Services
  - Engine Torque Settings For Gti Golf Mk1 Budget-Friendly Options
- 6. Navigating Engine Torque Settings For Gti Golf Mk1 eBook Formats
  - ePub, PDF, MOBI, and More
  - Engine Torque Settings For Gti Golf Mk1 Compatibility with Devices
  - Engine Torque Settings For Gti Golf Mk1 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Engine Torque Settings For Gti Golf Mk1
  - Highlighting and Note-Taking Engine Torque Settings For Gti Golf Mk1
  - Interactive Elements Engine Torque Settings For Gti Golf Mk1
- 8. Staying Engaged with Engine Torque Settings For Gti Golf Mk1
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Engine Torque Settings For Gti Golf Mk1
- 9. Balancing eBooks and Physical Books Engine Torque Settings For Gti Golf Mk1
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Engine Torque Settings For Gti Golf Mk1
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Engine Torque Settings For Gti Golf Mk1
  - Setting Reading Goals Engine Torque Settings For Gti Golf Mk1
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Engine Torque Settings For Gti Golf Mk1
  - Fact-Checking eBook Content of Engine Torque Settings For Gti Golf Mk1
  - Distinguishing Credible Sources

13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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