

Product HES Office

HES

HES D 0001-99		GENERAL TOLERANCES (CUTTING WORK)	
C	REV4		

1. SCOPE

This standard specifies the tolerances for dimensions of metallic material products to be cut, when no symbol or numerical indication is given on drawings.

2. GRADES

Dimensional and angular tolerances shall be classified into grades 1 and 2.

3. DIMENSIONAL AND ANGULAR TOLERANCES**3.1 Dimensional Tolerances for General Areas****3.1.1 Tolerances for holes and shafts(*1)**

Unit: mm

Nominal Dimension		1.0 to 10		Over 10 to 100		Over 100 to 500		Over 500	
		Hole	Shaft	Hole	Shaft	Hole	Shaft	Hole	Shaft
Toler- ance	Grade	+0.2	0	+0.3	0	+0.5	0	+1.0	0
	1	0	-0.2	0	-0.3	0	-0.5	0	-1.0
	Grade	+0.4	0	+0.6	0	+1.0	0	+2.0	0
	2	0	-0.4	0	-0.6	0	-1.0	0	-2.0

Note (*1) The holes and shafts referred to in 3.1. are limited to those having areas which can be measured internally and externally.

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Table of Contents Honda Engineering Standards Pdf

1. Understanding the eBook Honda Engineering Standards Pdf
 - The Rise of Digital Reading Honda Engineering Standards Pdf
 - Advantages of eBooks Over Traditional Books
2. Identifying Honda Engineering Standards Pdf
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Honda Engineering Standards Pdf
 - User-Friendly Interface
4. Exploring eBook Recommendations from Honda Engineering Standards Pdf
 - Personalized Recommendations
 - Honda Engineering Standards Pdf User Reviews and Ratings
 - Honda Engineering Standards Pdf and Bestseller Lists
5. Accessing Honda Engineering Standards Pdf Free and Paid eBooks
 - Honda Engineering Standards Pdf Public Domain eBooks
 - Honda Engineering Standards Pdf eBook Subscription Services
 - Honda Engineering Standards Pdf Budget-Friendly Options
6. Navigating Honda Engineering Standards Pdf eBook Formats

- ePub, PDF, MOBI, and More
 - Honda Engineering Standards Pdf Compatibility with Devices
 - Honda Engineering Standards Pdf Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Honda Engineering Standards Pdf
 - Highlighting and Note-Taking Honda Engineering Standards Pdf
 - Interactive Elements Honda Engineering Standards Pdf
 8. Staying Engaged with Honda Engineering Standards Pdf
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Honda Engineering Standards Pdf
 9. Balancing eBooks and Physical Books Honda Engineering Standards Pdf
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Honda Engineering Standards Pdf
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Honda Engineering Standards Pdf
 - Setting Reading Goals Honda Engineering Standards Pdf
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Honda Engineering Standards Pdf
 - Fact-Checking eBook Content of Honda Engineering Standards Pdf
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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