

Tolerancer maskinbearbejdede komponenter iht EN/ISO 2768 – Klasse m (Middel)
 (Benyttes til følgende processer.: CNC Bearbejdning, opkortning, boring, gevindskæring, laserskæring)

LINEAR DIMENSIONS

Permissible deviations in mm for ranges in nominal lengths	Tolerance class designation (description)			
	f (fine)	m (medium)	c (coarse)	v (very coarse)
0.5 up to 3	±0.05	±0.1	±0.2	-
over 3 up to 6	±0.05	±0.1	±0.3	±0.5
over 6 up to 30	±0.1	±0.2	±0.5	±1.0
over 30 up to 120	±0.15	±0.3	±0.8	±1.5
over 120 up to 400	±0.2	±0.5	±1.2	±2.5
over 400 up to 1000	±0.3	±0.8	±2.0	±4.0
over 1000 up to 2000	±0.5	±1.2	±3.0	±6.0
over 2000 up to 4000	-	±2.0	±4.0	±8.0

EXTERNAL RADIUS AND CHAMFER HEIGHTS

Permissible deviations in mm for ranges in nominal lengths	Tolerance class designation (description)			
	f (fine)	m (medium)	c (coarse)	v (very coarse)
0.5 up to 3	±0.2	±0.3	±0.4	±0.4
over 3 up to 6	±0.5	±0.5	±1.0	±1.0
over 6	±1.0	±1.0	±2.0	±2.0

ANGULAR DIMENSIONS

Permissible deviations in degrees and minutes for ranges in nominal lengths	Tolerance class designation (description)			
	f (fine)	m (medium)	c (coarse)	v (very coarse)
up to 10	±1°	±1°	±1°30'	±2°
over 10 up to 50	±0°30'	±0°30'	±1°	±2°
over 50 up to 120	±0°30'	±0°30'	±0°30'	±1°
over 120 up to 400	±0°10'	±0°10'	±0°15'	±0°30'

Tolerancer koldformet komponenter og svejste konstruktioner iht. EN/ISO 13920 - Klasse B
 (Benyttes til følgende processer.: Rør- profil bukning & valsning, trådbukning, pladebearbejdning og svejsning)

Table 1: Tolerances for linear dimensions

Tolerance class	Range of nominal sizes, L, in mm										
	2 to 30	Over 30 up to 120	Over 120 up to 400	Over 400 up to 1 000	Over 1 000 up to 2 000	Over 2 000 up to 4 000	Over 4 000 up to 6 000	Over 6 000 up to 12 000	Over 12 000 up to 16 000	Over 16 000 up to 20 000	Over 20 000
	Tolerances, t, in mm										
A		±1	±1	±2	±3	±4	±5	±6	±7	±8	±9
B	±1	±2	±2	±3	±4	±6	±6	±10	±12	±14	±16
C		±3	±4	±6	±8	±11	±14	±18	±21	±24	±27
D		±4	±7	±9	±12	±16	±21	±27	±32	±36	±40

Table 2: Tolerances for angular dimensions

Tolerance class	Range of nominal sizes, L, in mm (length or shorter leg)		
	Up to 400	Over 400 up to 1000	Over 1000
	Tolerances, α, in degrees and minutes		
A	±20	±15	±10
B	±45	±30	±20
C	±1°	±45	±30
D	±1°30'	±1°15'	±1°

Welding Tolerance 13920

AW Rasmussen



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Table of Contents Welding Tolerance 13920

1. Understanding the eBook Welding Tolerance 13920
 - The Rise of Digital Reading Welding Tolerance 13920
 - Advantages of eBooks Over Traditional Books
2. Identifying Welding Tolerance 13920
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Welding Tolerance 13920
 - User-Friendly Interface
4. Exploring eBook Recommendations from Welding Tolerance 13920
 - Personalized Recommendations

- Welding Tolerance 13920 User Reviews and Ratings
- Welding Tolerance 13920 and Bestseller Lists
- 5. Accessing Welding Tolerance 13920 Free and Paid eBooks
 - Welding Tolerance 13920 Public Domain eBooks
 - Welding Tolerance 13920 eBook Subscription Services
 - Welding Tolerance 13920 Budget-Friendly Options
- 6. Navigating Welding Tolerance 13920 eBook Formats
 - ePub, PDF, MOBI, and More
 - Welding Tolerance 13920 Compatibility with Devices
 - Welding Tolerance 13920 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Welding Tolerance 13920
 - Highlighting and Note-Taking Welding Tolerance 13920
 - Interactive Elements Welding Tolerance 13920
- 8. Staying Engaged with Welding Tolerance 13920
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Welding Tolerance 13920
- 9. Balancing eBooks and Physical Books Welding Tolerance 13920
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Welding Tolerance 13920
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Welding Tolerance 13920
 - Setting Reading Goals Welding Tolerance 13920
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Welding Tolerance 13920
 - Fact-Checking eBook Content of Welding Tolerance 13920

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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