

to another unit. If the process fluid is not at the desired output temperature, the performance of the unit (reactor, etc.) may not be as good as desired, and therefore not as profitable.

**1.1** The control block diagram for the process furnace is shown below in Figure 1. Where the the signals are



Figure 1-1: Control block diagram of process furnace follows:

- $T_{set}$ : Temperature setpoint
- $p_{in}$ : Valve top pressure
- $F_{in}$ : Fuel gas flowrate
- $F_p$ : Process fluid flowrate
- $T_p$ : Process fluid inlet temperature
- $T$ : Temperature of process fluid outlet
- $T_m$ : Measured temperature

### 1.4

The problem statement tells us that the gasoline is worth \$200,000 a day. A 2% increase in value is:

$$\frac{\$200,000}{\text{day}} \times 0.02 = \frac{\$40,000}{\text{day}}$$

We are also given that the savings will cost \$2,000,000. We can now calculate the time required to payback the control system investment:

$$\frac{\$2,000,000}{\frac{\$40,000}{\text{day}}} = 200\text{days}$$

Therefore, we know it will take 200 days to pay off the investment.

### 1.7

$$2\text{yrs} = 4.4 \text{ million } \$/\text{yr} \times 0.25 = \$1,100,000$$

### 1.8

We know from the problem statement that the inlet ( $F_{in}$ ) and outlet ( $F_{out}$ ) flowrates can be represented with the following equations:

$$F_{in} = 50 + 10 \sin(0.1t)$$

$$F_{out} = 50$$

The change in volume as a function of time is

$$\frac{dV}{dt} = F_{in} - F_{out}$$

substituting what we know:

$$\frac{dV}{dt} = 50 + 10 \sin(0.1t) - 50$$

Simplifying:

$$\frac{dV}{dt} = 10 \sin(0.1t)$$

Rearranging the equation:

$$dV = 10 \sin(0.1t) dt$$

Taking the integral of both sides:

$$\int dV = \int 10 \sin(0.1t) dt$$

Using basic calculus to solve:

$$V - V_0 = \frac{-10}{0.1} \cos(0.1t) \Big|_{t=0}^t$$

We know the initial tank volume is 500 liters:

$$V - 500 = -100 \cos(0.1t) - 100 \cos(0)$$

$$V - 500 = -100 \cos(0.1t) + 100$$

$$V(t) = 600 - 100 \cos(0.1t)$$

The equation above tells us how the volume of the tank will vary with time. This can also be seen visually in Figure 2 below.

### 1.9

**a.**

The objective is to maintain a desired blood glucose concentration by insulin injection. Insulin is the manipulated input and blood glucose is the measured output. As performed by injections, the input is really discrete and not continuous. Also, glucose is not continuously measured, as the measured output is discrete. Disturbances include meal consumption and exercise. Feedforward action is used when a diabetic administers an injection to compensate for a

# Process Dynamics And Control Bequette Solution Manual By

**Sutham Vanichseni**



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Process Engineering Michael Kleiber, 2020-04-20 This book provides a comprehensive introduction to chemical process engineering linking the fundamental theory and concepts to the industrial practice This 2nd Edition contains new chapters on biological wastewater treatment dynamic simulation and PID discussion It enables the reader to integrate fundamental knowledge of the basic disciplines to understand key chemical processes and to apply this knowledge to the practice in industry

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*Solutions Manual to Accompany Process Dynamics and Control* Dale E. Seborg, 1989-10-11 This chemical engineering text provides a balanced treatment of the central issues in process control process modelling process dynamics control systems and process instrumentation There is also full coverage of classical control system design methods advanced control strategies and digital control techniques Includes numerous examples and exercises

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Hedrick,1999-04-29 The complete control system engineering solution for continuous and batch manufacturing plants This book presents a complete methodology of control system design for continuous and batch manufacturing in such diverse areas as pulp and paper petrochemical chemical food pharmaceutical and biochemical production Geared to practicing engineers faced with designing increasingly more sophisticated control systems in response to present day economic and regulatory pressures Plantwide Process Control focuses on the engineering portion of a plant automation improvement project It features a full control design information package Control Requirements Definition or CRD and guides readers through all steps of the automation process from the initial concept to design simulation testing implementation and operation This unique and practical resource Integrates continuous batch and discrete control techniques Shows how to use the methodology with any automation project existing or new simple or complex large or small Relates recent ISO and ISA standards to the discipline of control engineering Illustrates the methodology with a pulp and paper mill case study

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