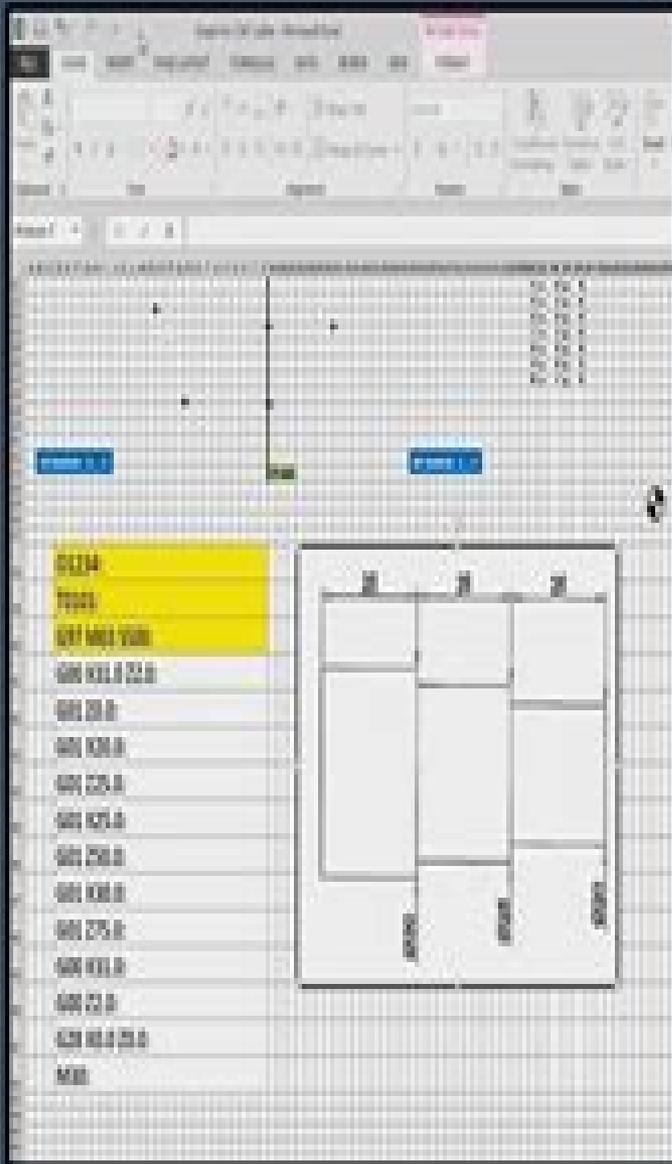
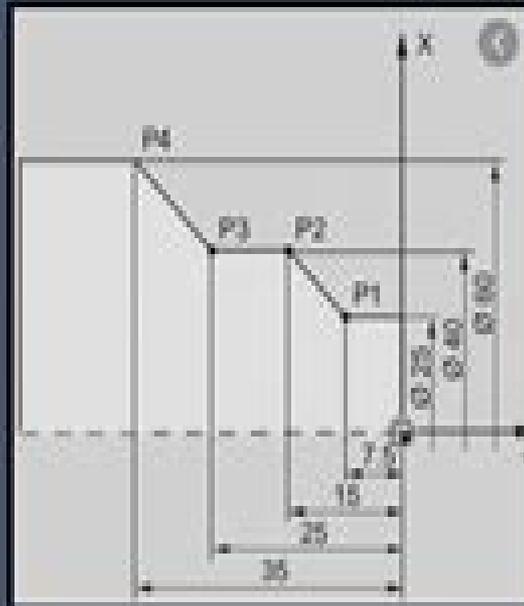


Basic NC Program Format of CNC Lathe



The screenshot displays a CNC control interface with a G-code program. The program starts with a yellow highlight on the first line: `G00 X0.0 Z0.0`. The program continues with several lines of G-code, including `G01 Z-10.0 F0.1`, `G01 X10.0 Z-10.0`, `G01 Z-20.0`, `G01 X20.0 Z-20.0`, `G01 Z-30.0`, `G01 X30.0 Z-30.0`, `G01 Z-40.0`, `G01 X40.0 Z-40.0`, `G01 Z-50.0`, `G01 X50.0 Z-50.0`, and ends with `M30`. A small diagram on the right side of the screen shows a stepped shaft with three diameters: 10mm, 20mm, and 30mm, corresponding to the X-axis coordinates in the program.



Cnc Program Manual Lathe

Jianjun Gao



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