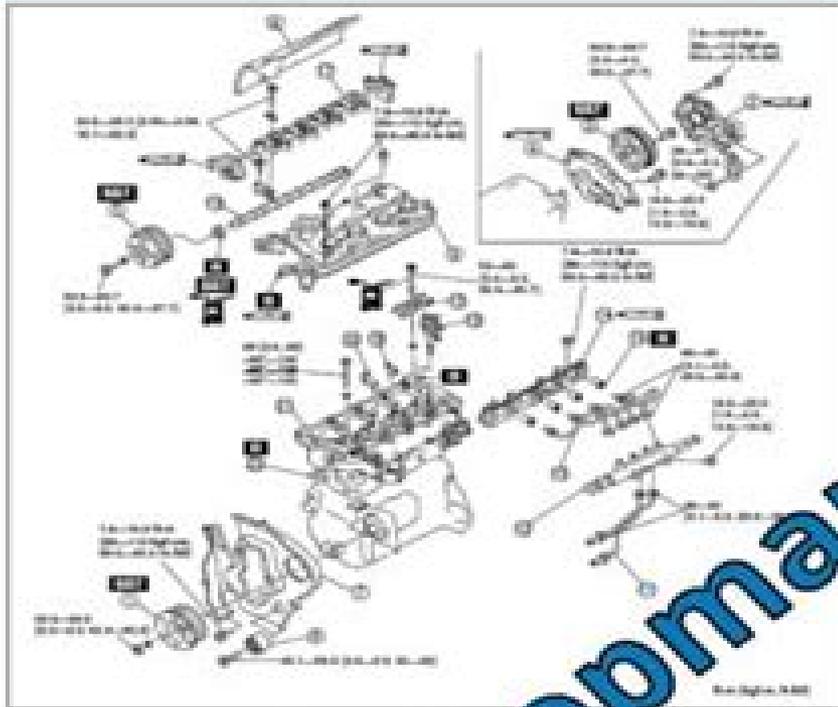


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1	Timing pump pulley Part No. 10-10-01 Timing Pump Pulley Removal Note Part No. 10-10-02 Timing Pump Pulley Installation Note	2	Crankshaft pulley Part No. 10-10-03 Crankshaft Pulley Removal Note Part No. 10-10-04 Crankshaft Pulley Installation Note
3	Timing belt Part No. 10-10-05 Timing Belt Removal Note Part No. 10-10-06 Timing Belt Installation Note	4	Timing belt pulley Part No. 10-10-07 Timing Belt Pulley Removal Note Part No. 10-10-08 Timing Belt Pulley Installation Note
5	Timing belt tensioner pulley Part No. 10-10-09 Timing Belt Tensioner Pulley Removal Note Part No. 10-10-10 Timing Belt Tensioner Pulley Installation Note	6	Timing belt idler pulley Part No. 10-10-11 Timing Belt Idler Pulley Removal Note Part No. 10-10-12 Timing Belt Idler Pulley Installation Note
7	Timing belt cover Part No. 10-10-13 Timing Belt Cover Removal Note Part No. 10-10-14 Timing Belt Cover Installation Note	8	Timing belt cover Part No. 10-10-15 Timing Belt Cover Removal Note Part No. 10-10-16 Timing Belt Cover Installation Note
9	Timing belt cover Part No. 10-10-17 Timing Belt Cover Removal Note Part No. 10-10-18 Timing Belt Cover Installation Note	10	Timing belt cover Part No. 10-10-19 Timing Belt Cover Removal Note Part No. 10-10-20 Timing Belt Cover Installation Note
11	Timing belt cover Part No. 10-10-21 Timing Belt Cover Removal Note Part No. 10-10-22 Timing Belt Cover Installation Note	12	Timing belt cover Part No. 10-10-23 Timing Belt Cover Removal Note Part No. 10-10-24 Timing Belt Cover Installation Note
13	Timing belt cover Part No. 10-10-25 Timing Belt Cover Removal Note Part No. 10-10-26 Timing Belt Cover Installation Note	14	Timing belt cover Part No. 10-10-27 Timing Belt Cover Removal Note Part No. 10-10-28 Timing Belt Cover Installation Note
15	Timing belt cover Part No. 10-10-29 Timing Belt Cover Removal Note Part No. 10-10-30 Timing Belt Cover Installation Note	16	Timing belt cover Part No. 10-10-31 Timing Belt Cover Removal Note Part No. 10-10-32 Timing Belt Cover Installation Note
17	Timing belt cover Part No. 10-10-33 Timing Belt Cover Removal Note Part No. 10-10-34 Timing Belt Cover Installation Note	18	Timing belt cover Part No. 10-10-35 Timing Belt Cover Removal Note Part No. 10-10-36 Timing Belt Cover Installation Note

4. Lock the supply pump pulley against rotation using the HIF paper as follows.

Caution
 • Turn the crankshaft in the direction which will prevent the TDC and BDC from being passed. Otherwise it can rotate the valve and piston to cause into contact.

- Turn the crankshaft and set it at an angle of 90° to the timing marks on the TDC and BDC.
- Align the timing marks of the crankshaft and the timing marks of the supply pump pulley.
- Turn the crankshaft and align the timing marks of the crankshaft and the timing marks of the supply pump pulley.
- Turn the crankshaft and align the timing marks of the crankshaft and the timing marks of the supply pump pulley.

- Remove the timing belt from the crankshaft pulley.
- Remove the timing belt from the supply pump pulley.
- Remove the timing belt from the timing belt pulley.
- Remove the timing belt from the timing belt idler pulley.
- Remove the timing belt from the timing belt tensioner pulley.

Tightening torque
 1. 20.0 N·m (1.6–2.0 kg-m, 14.3–14.8 ft-lb)

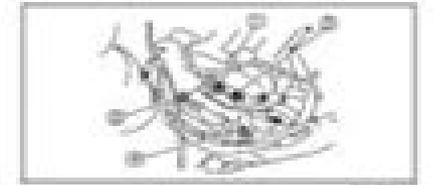
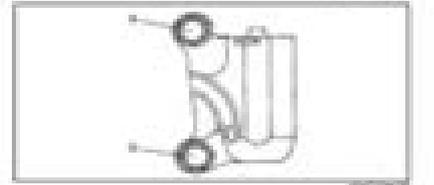
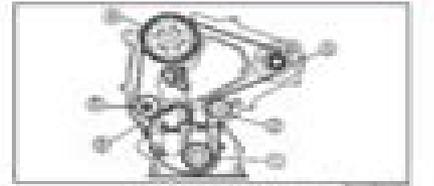
- Remove the pin from the timing belt auto-tensioner to apply tension to the belt.
- Turn the crankshaft clockwise twice, and align the timing marks.
- Verify that all timing marks are correctly aligned.
 • If not as specified, repeat from "Timing Belt/Timing Belt Auto-Tensioner Removal Note".

Crankshaft Pulley Installation Note

- Tighten the bolts in the order shown.
- Tightening torque**
 1. 20.0 N·m (1.6–2.0 kg-m, 14.3–14.8 ft-lb)

No. 2 Engine Joint Bracket Installation Note

- Tighten the bolts and nuts in the order as shown in the figure.
- Tightening torque**
 1. 10.0 N·m (0.8–1.0 kg-m, 7.2–7.3 ft-lb)



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Table of Contents Mazda Premacy Service Manual Engine

1. Understanding the eBook Mazda Premacy Service Manual Engine
 - The Rise of Digital Reading Mazda Premacy Service Manual Engine
 - Advantages of eBooks Over Traditional Books
2. Identifying Mazda Premacy Service Manual Engine
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mazda Premacy Service Manual Engine
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mazda Premacy Service Manual Engine
 - Personalized Recommendations
 - Mazda Premacy Service Manual Engine User Reviews and Ratings
 - Mazda Premacy Service Manual Engine and Bestseller Lists

5. Accessing Mazda Premacy Service Manual Engine Free and Paid eBooks
 - Mazda Premacy Service Manual Engine Public Domain eBooks
 - Mazda Premacy Service Manual Engine eBook Subscription Services
 - Mazda Premacy Service Manual Engine Budget-Friendly Options
6. Navigating Mazda Premacy Service Manual Engine eBook Formats
 - ePub, PDF, MOBI, and More
 - Mazda Premacy Service Manual Engine Compatibility with Devices
 - Mazda Premacy Service Manual Engine Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mazda Premacy Service Manual Engine
 - Highlighting and Note-Taking Mazda Premacy Service Manual Engine
 - Interactive Elements Mazda Premacy Service Manual Engine
8. Staying Engaged with Mazda Premacy Service Manual Engine
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mazda Premacy Service Manual Engine
9. Balancing eBooks and Physical Books Mazda Premacy Service Manual Engine
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mazda Premacy Service Manual Engine
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Mazda Premacy Service Manual Engine
 - Setting Reading Goals Mazda Premacy Service Manual Engine
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mazda Premacy Service Manual Engine
 - Fact-Checking eBook Content of Mazda Premacy Service Manual Engine
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

-
- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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