

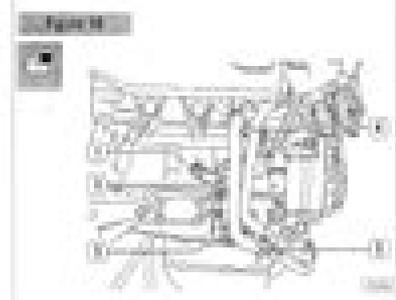
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To allow the application to the engine crankshaft of torque wrench (1) that allows the engine to be started for overhauling. It is required to remove pinion (2) from the crankshaft (3) complete with pins (1) and (2) from engine left side.



From the right side:

- Remove pin (1).

For the engines with turbocharger (2148, 2248, 2178):

- Remove screw (1) from the top of pins (2) from crankshaft and screw (2) that fix the flange.

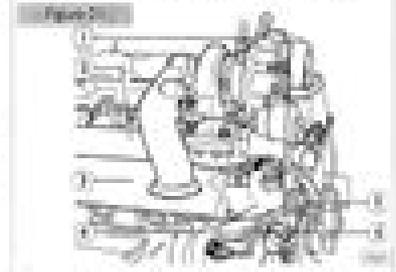


Apply torque (1) to (2) to the crankshaft end to the engine. At the end of both steps, the reading must be 1100000 (2).  
 Disengage with remaining flange from the using Torque Wrench (2) from crankshaft pin.

**Only for engines 2148, 2248, 2178**



Disconnect pins (1) and (2) from crankshaft side (1) and remove crankshaft side (2) applying torque (3) from crankshaft side. Disconnect the engine crankshaft with (2) side (2) disconnect the side from crankshaft (1) screw (4) remove (5) complete with (2) side (2) from crankshaft (1).



Disconnect of pinion (1) and the flange below that between pin (2) Remove pin (3) from the bearing outer case. Remove screw (4) in reduction member (5) bearing system. Remove turbocharger (1) complete with (2) pin (3) and (4) complete (5) from crankshaft (1).

# Iveco Daily Pre 98 Service Repair Workshop Manual

**Camilla Rothe**



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