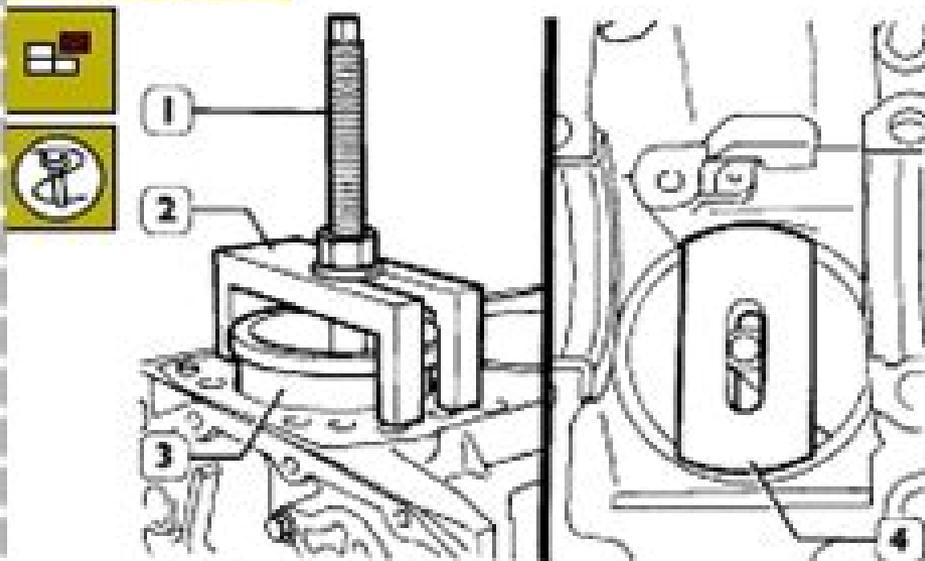


Replacing cylinder liners

Refitting

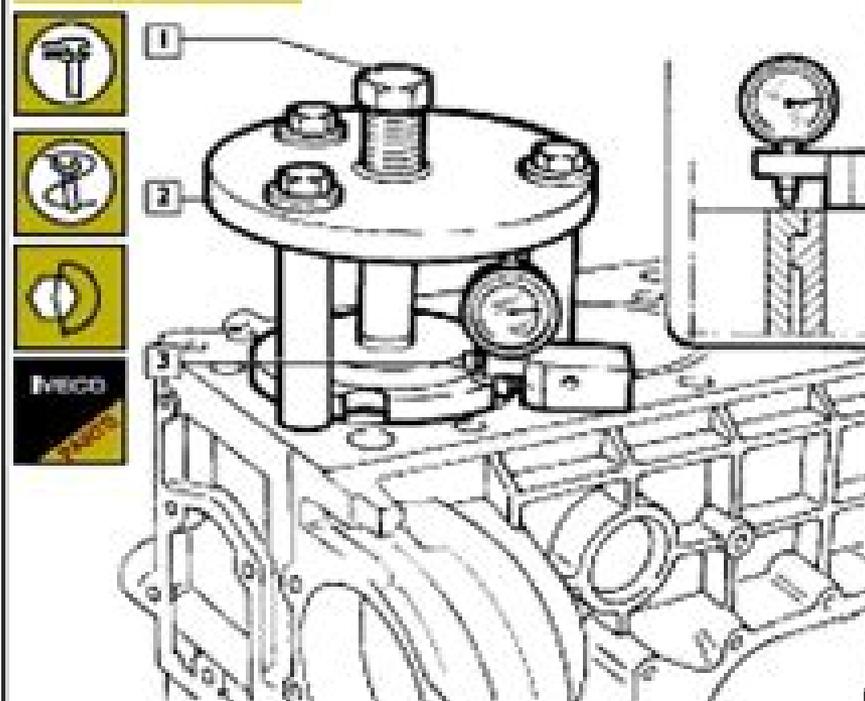
Figure 13



47377

Place details 99360706 (2) and plate 99360726 (4) as shown in the figure, by making sure that the plate (4) is properly placed on the cylinder liners.

Figure 15



Check the protrusion of the cylinder liners, using 99360334 (2) and tightening screw (1) to 225 Nm torq. Using a dial gauge (3), measure the cylinder liner protrusion from the cylinder head supporting surface, it must be 0.

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