

Table B.2 — Examples for microelectronic cleanrooms

Air cleanliness class ^a (ISO Class) in operation	Airflow type ^b	Average, airflow velocity ^c m/s	Air changes per hour ^d m ³ /m ² · h	Examples of applications
2	U	0,3 to 0,5	na	Photolithography, semiconductor processing zone ^e
3	U	0,3 to 0,5	na	Work zones, semiconductor processing zone
4	U	0,3 to 0,5	na	Work zones, multilayer masks processing, fabrication of compact discs, semiconductor service zone, utility zones
5	U	0,2 to 0,5	na	Work zones, multilayer masks processing, fabrication of compact discs, semiconductor service zone, utility zones
6	N or M ^f	na	70 to 160	Utility zones, multilayer processing, semiconductor service zones
7	N or M	na	30 to 70	Service zones, surface treatment
8	N or M	na	10 to 20	Service zones

NOTE na = not applicable

^a Occupancy states associated with the ISO Class should be defined and agreed in advance of establishing optimum design conditions.

^b When airflow type is listed, it represents the airflow characteristics for cleanrooms of that class: U = unidirectional; N = non-unidirectional; M = mixed (combination of U and N).

^c Average airflow velocity is the way that unidirectional airflow in cleanrooms usually is specified. The requirement on unidirectional airflow velocity will depend on local parameters such as geometry and thermals. It is not necessarily the filter face velocity.

^d Air changes per hour is the way that non-unidirectional and mixed airflow is specified. The suggested air changes are related to a room height of 3,0 meter.

^e Impervious barrier techniques should be considered.

^f With effective separation between contamination source and zones to be protected. Could be a physical or airflow barrier.

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Table of Contents Iso 14644 4 Pdf

1. Understanding the eBook Iso 14644 4 Pdf
 - The Rise of Digital Reading Iso 14644 4 Pdf
 - Advantages of eBooks Over Traditional Books
2. Identifying Iso 14644 4 Pdf
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Iso 14644 4 Pdf
 - User-Friendly Interface
4. Exploring eBook Recommendations from Iso 14644 4 Pdf
 - Personalized Recommendations
 - Iso 14644 4 Pdf User Reviews and Ratings
 - Iso 14644 4 Pdf and Bestseller Lists
5. Accessing Iso 14644 4 Pdf Free and Paid eBooks
 - Iso 14644 4 Pdf Public Domain eBooks
 - Iso 14644 4 Pdf eBook Subscription Services

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- Iso 14644 4 Pdf Budget-Friendly Options
6. Navigating Iso 14644 4 Pdf eBook Formats
 - ePub, PDF, MOBI, and More
 - Iso 14644 4 Pdf Compatibility with Devices
 - Iso 14644 4 Pdf Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Iso 14644 4 Pdf
 - Highlighting and Note-Taking Iso 14644 4 Pdf
 - Interactive Elements Iso 14644 4 Pdf
 8. Staying Engaged with Iso 14644 4 Pdf
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Iso 14644 4 Pdf
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 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Iso 14644 4 Pdf
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Iso 14644 4 Pdf
 - Setting Reading Goals Iso 14644 4 Pdf
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Iso 14644 4 Pdf
 - Fact-Checking eBook Content of Iso 14644 4 Pdf
 - Distinguishing Credible Sources
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 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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