

## 3. PIPE THE BOILER

### A. PREPARATION

1. The boiler must be pressure tested as outlined in the chapter "Place the Boiler Sections" of this manual.
2. The Supply and Return piping can be installed before the jacket is applied. Use nipples long enough to extend through the jacket.

### B. SUPPLY PIPING

1. See Figure 21 for piping illustration.
2. Install Top connections sized per Table 11.
  - a) Model LC-04 requires one riser off the Rear Section. Plug the 4" tapping in the top of the Front Section.
  - b) Models LC-05 through LC-10 require two risers, one off the Front and one off the Rear Section.
  - c) Models LC-11 and LC-12 require three risers, one each off the Front and Rear Sections plus one off the Tapped Intermediate Section.
  - d) LCE models require three or more risers.
3. Size the Header per Table 11. Pipe the header at least 24 inches above the normal boiler water line. See Figure 19. This is required to prevent water from carrying over into the header and then to the system.
4. Figure 21 shows the Supply and Return piping for Parallel Flow Gravity systems and all Pumped Return Systems.

5. Counterflow Gravity systems require the boiler steam line to **enter the top of the steam main**. See Figure 20 for this special case.
6. **Do not reduce the size or number of risers shown.** These are required for reliable operation of the boiler. If the risers are undimensioned or incorrectly placed, a sloped water line can occur in the boiler, causing possible overheating of some sections.
7. **Pipe the Header with an offset** as shown in the drawings. This offset prevents the expansion and contraction of the Header from damaging the boiler sections.
8. **Always locate the Steam Supply take-off between the Equalizer and the last Boiler Riser.** (See Peerless Heater Company's "Steam Installation Survey" for discussion). Locating the steam supply between the risers will cause water carryover to the system.
9. Do not use a bull head tee to provide steam supply and equalizer connections, this will cause water level bounce and carryover.

### C. RETURN PIPING

1. The use of a Hartford loop is recommended in all installations. See Figure 19. The loop provides additional reliability for the system.
2. A check valve must still be installed on the pump discharge of all pumped return systems.

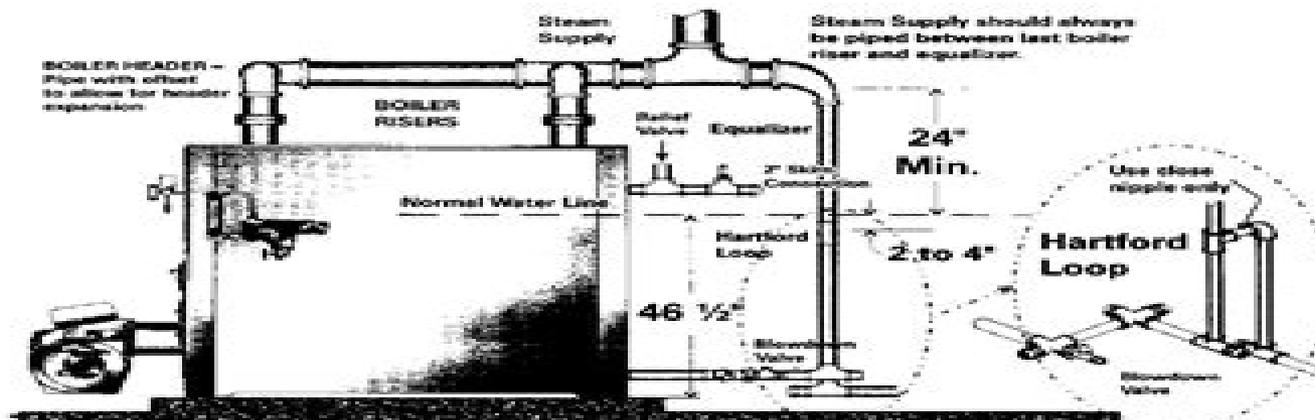


Figure 19: Supply and Return Positions, Skim Piping, Hartford Loop

# Peerless Boiler Manual

**Guillaume Favre**



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