

Unit 15:

Electro, Pneumatic and Hydraulic Systems and Devices

Unit code:

KRS0000064

QCF Level 3:

EMEC National

Credit value:

10

Guided Learning Hours: 60

Aim and purpose

This unit will give learners the knowledge and skills needed to safely inspect, test and maintain pneumatic fluid systems that use electrical control devices to make them work.

Unit Introduction

An understanding of how fluid power systems are used to control the operation of machinery and equipment is essential for anyone thinking of setting up a career in engineering.

Pneumatic (compressed air or gas) systems are widely used in manufacturing engineering to operate equipment such as packaging machines, automated assembly machines, cutting and MIG devices. There are many other everyday applications where an operated equipment is based, for example for carbrakes, on a hose. Hydraulic (compressed liquid) systems are used where greater amounts of power are needed, a good example of this being the lower cylinders that move the arms of excavators and other types of earth-moving equipment.

This unit will give learners a broad understanding of the design and safe operation of pneumatic fluid systems that use electrical control devices to make them work. This will include being able to read and produce simple fluid power circuit diagrams, understanding the principles of maintenance, and the use of test routines to identify faults in these systems.

Learners will investigate the impact that correct application has on the design and safe operation of fluid power circuits, so that when working on pneumatic circuits they are able to avoid safety high-pressure systems and devices, particularly air-based ones, from getting damaged. Because hydraulic oil is compressive learners will be made aware of the regulations concerning the handling and decommissioning of this substance.

There will be a focus on a number of the components used in fluid power systems and how they can be represented using universally recognised circuit diagram symbols. The components studied will include those used to generate a supply of high pressure air or hydraulic fluid, prime movers such as motor actuators, cylinders, air control devices such as valves and sensors.

Learners will be introduced to some of the calculations that need to be carried out before designing and setting up a system. These include some flow pressure and volume calculations involving gas, determination of the correct size of cylinder for pressure a specified extending force, and calculation of flow. Flow rates needed to keep a system operating efficiently. Learners will then investigate how conductance can be calculated for certain systems for a specific purpose.

Unit 15 Electro Pneumatic And Hydraulic Systems And Devices

R Sandford



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