

SIEMENS PLC INTERVIEW QUESTIONS & ANSWERS

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Do you like to switch your career? Here's our recommendation on the important things to need to prepare for the job interview to achieve your career goals in an easy way. Siemens is the SI unit of conductance. PLC is the controlling system where the tasks are performed, based on its functionality. It is also a software which is programmed to function just like normal PLC. Candidate should have good command on all activities to be done. There is huge demand for jobs related to Siemens PLC anywhere. One can check the availability of the job across cities including Mumbai, Delhi, Bangalore, Pune and Hyderabad. Follow Wisdomjobs page for Siemens PLC job interview questions and answers page to get through your job interview successfully.

1. Question 1. What Are The Various Plc System In Simatic S7 Range ?

Answer :

Siemens has broadly 3 PLC ranges ie Siemens S7 200 , 300 and 400

2. Question 2. What Are The Software Used With Siemens ?

Answer :

- o For S7 200 PLC programming : Microwin
- o For S7 300 and 400 system : Simantic S7 manager
- o The SCADA software used by Siemens is Win CC.
- o Earlier Siemens use to supply COROS LS/B

Programmable Logic Controller (PLC) Interview Questions

3. Question 3. Components Of Siemens S7 300 Series Plc System ?

Answer :

- o CPUs (312 IFM, 313, 314, IFM, 314, 315, 315-2DP, 316-2DP, 318
- o Signal Modules (SM), Digital I/O (SM321/322/323), Analog I/O (SM331/332/334)
- o Function modules (FM) ex Positioning modules, Closed Loop
- o Communication Processor ex CP 342-5 DP for Profibus
- o Interface module – For interconnecting individual racks (IM 360/ 361, IM365 S / R)

4. Question 4. Explain The System Bits Available In S7-200 Plc Special Memory Area ?

Answer :

Special Memory Byte 0 (SM0.0 – SM0.7) provides eight bits that are updated by the S7-200 CPU at the end of each scan cycle. Your program can read the status of these bits and then make decisions based on a bit's value.

Always_On : SM0.0 This bit is always ON.

First_Scan_On : SM0.1 This bit is ON for the first scan cycle only. One use is to call an initialization subroutine.

Retentive_Lost : SM0.2 This bit is turned ON for one scan cycle if retentive data was lost. This bit can be used as either an error memory bit or as a mechanism to invoke a special startup sequence.

Siemens Plc Interview Questions Answers

Ian Pickup



Siemens Plc Interview Questions Answers:

Siemens Plc Interview Questions Answers: Bestsellers in 2023 The year 2023 has witnessed a remarkable surge in literary brilliance, with numerous captivating novels captivating the hearts of readers worldwide. Lets delve into the realm of popular books, exploring the engaging narratives that have charmed audiences this year. The Must-Read : Colleen Hoover's "It Ends with Us" This heartfelt tale of love, loss, and resilience has captivated readers with its raw and emotional exploration of domestic abuse. Hoover masterfully weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can triumph. Uncover the Best : Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This spellbinding historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids absorbing storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Siemens Plc Interview Questions Answers : Delia Owens "Where the Crawdads Sing" This captivating coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens crafts a tale of resilience, survival, and the transformative power of nature, captivating readers with its evocative prose and mesmerizing setting. These popular novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of engaging stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a masterful and thrilling novel that will keep you guessing until the very end. The novel is a cautionary tale about the dangers of obsession and the power of evil.

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