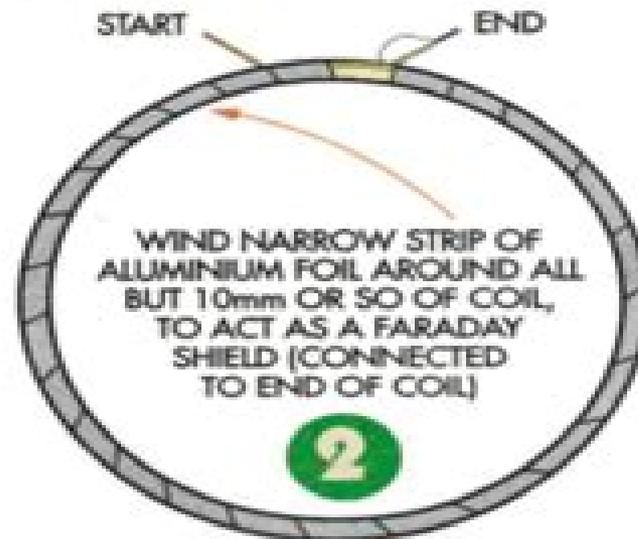


FIRST SECURE WITH STRIPS
OF INSULATING TAPE, THEN
BIND TIGHTLY ALL AROUND



AFTER BINDING WITH INSULATION TAPE,
COILS ARE BENT INTO COMPLEMENTARY
'D' SHAPES AND THEN BOUND WITH
ABSORBENT CLOTH. THE NULL
POSITIONS ARE THEN FOUND, AFTER
WHICH THEY ARE MOUNTED IN THE LOWER
PLASTIC PLATE USING NYLON CABLE TIES.
FINALLY THE ASSEMBLY IS 'POTTED'
IN THE PLATE USING EPOXY RESIN

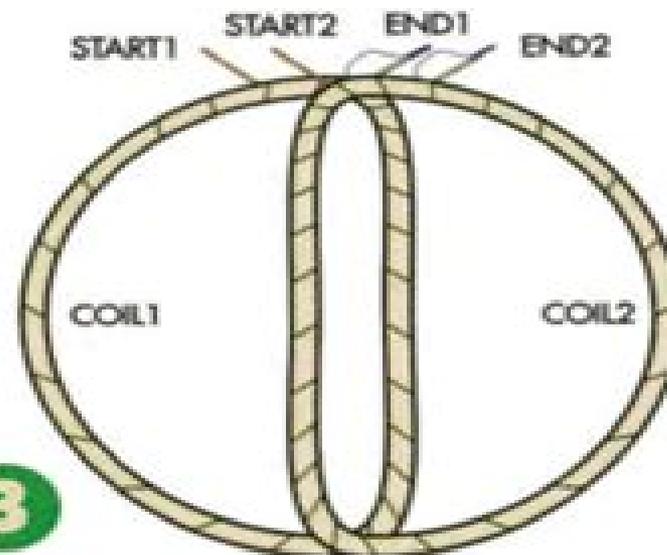


Fig.2: here's how to wind the two (identical) coils, which are assembled into a plastic dinner plate and then potted with epoxy to hold them rigid.

Metal Detector Using A 2 Pulse Induction Coil

M Carnoy



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