

If limit switches are activated, the errors are displayed on the screen. They are differentiated into 2 functional groups:

Group 1:

- motor temperature
- machine door
- lower saw blade / chip-channel cover
- emergency buttons
- limit switch sliding table

Group 2:

- brake servo unit

The functional groups show the following characteristics when activated:

- Group 1: electrical drives are deactivated and cannot be started.
- Group 2: electrical drives are deactivated and cannot be re-started. An information is displayed to call a service technician.

Error code	Reason	Clearance
E 01	Limit switch ES_MIN1 reached	Move the machine from the limit switch
E 02	Limit switch ES_MIN2 reached	Move the machine from the limit switch
E 03	Limit switch ES_MAX reached	Move the machine from the limit switch
E 06	Fault, collision fast cut-out	Call Attendorf service
E 07	Drive positioning fault	Call Attendorf service
E 40	Control voltage 35V AC missing	Check fuse F9
E 41	Control voltage 24V AV missing	Check fuse F8
E 42	Scoring motor overheated	Allow motor to cool down
E 43	Main saw motor overheated	Allow motor to cool down
E 44	Double roller carriage limit switch	Move the machine from the limit switch
E 45	Saw blade cover open	Close the cover
E 46	Open machine door	Close the machine door
E 47	Emergency stop button 1	Button position is displayed
E 48	Emergency stop button 2	Button position is displayed
E 49	Emergency stop button 3	Button position is displayed

Altendorf F45 Error Codes

Xiaolong Qi



Altendorf F45 Error Codes:

Decoding **Altendorf F45 Error Codes**: Revealing the Captivating Potential of Verbal Expression

In a time characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its power to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**Altendorf F45 Error Codes**," a mesmerizing literary creation penned by way of a celebrated wordsmith, readers set about an enlightening odyssey, unraveling the intricate significance of language and its enduring impact on our lives. In this appraisal, we shall explore the book's central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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