

INFORMAL AND FORMAL PRESS INSPECTION PROCEDURES

Inspecting the condition of a stamping press can range in complexity from a visual inspection while in operation, to careful examination of all parts when the machine is disconnected. A person experienced in determining press condition can tell a great deal about the condition of the machine by making any irregular operation while in use.

Inspection and record keeping requirements vary. In the United States, current OSHA law requires the employer to establish and follow a program of regular periodic inspections of the press. This is done to insure that the machine together with auxiliary equipment and supports are in safe condition and properly adjusted.

A maintenance file must be kept for each press. The file includes a record of all inspection reports and maintenance performed. A tracking of spot maintenance items must not be allowed to develop. Safety related items must be corrected at once.

Scope of Inspections

Performing press inspections as part of the preventive maintenance program allows early scheduling of repairs and prevents the conversion of problems before they result in production or safety problems. Formal press inspections must be made at regular intervals based on the manufacturer's recommendations.

In addition, a routine inspection must be made at the start of each shift when operators are changed and whenever there are changes. Checking the engaging device for proper functioning and proper collimating of the point of operation is of paramount importance.

Many things can be noted by a visual and hearing check. It is especially important to note any new vibration or noise. Other items to look for are loose machine parts, evidence of machine overloading and lubrication problems.

1. W. H. S. Smith, M. P. Kistner, "Tool and Manufacturing Engineers Handbook" Volume 3 Plant Layout, Planning, The Society of Manufacturing Engineers, Dearborn, Michigan 1989.

2. J. Smith, "Visual Solution for Determining Ideal Stamping Press" SAE Technical Paper 880410, The Society of Manufacturing Engineers, Dearborn, Michigan, 1988.

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