

# Chapter 2 Part D: Engine removal and overhaul procedures

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## Degrees of difficulty

Easy, suitable for novice with little experience



Fairly easy, suitable for beginner with some experience



Fairly difficult, suitable for competent DIY mechanic



Difficult, suitable for experienced DIY mechanic



Very difficult, suitable for expert DIY or professional



## Specifications

**Note:** At the time of writing, many specifications for certain engines were not available. Where the relevant specifications are not given here, refer to your Peugeot dealer for further information.

### Cylinder head

Maximum gasket face distortion . . . . .	0.05 mm
Cylinder head height:	
XV, XW and XY series engines . . . . .	Not available
XU series engines . . . . .	141.0 ± 0.05 mm
TU series engines . . . . .	111.2 ± 0.05 mm

### Valves

#### Valve head diameter:

<b>Inlet:</b>	
XV8 engines . . . . .	34.8 mm
XW7, XY7 and XY8 engines . . . . .	37.0 mm
XU5J engines . . . . .	40.0 mm
All other XU series engines . . . . .	41.6 mm
TU9 series engines . . . . .	34.8 mm
TU1 series engines . . . . .	36.8 mm
TU3, TU3A, TU3M and TU3S engines . . . . .	36.8 mm
TU3FM engines . . . . .	39.5 mm

#### Exhaust:

XV8 engines . . . . .	27.8 mm
XW7, XY7 and XY8 engines . . . . .	29.5 mm
XU5J engines:	
Early models . . . . .	32.0 mm
Later models . . . . .	32.95 mm
All other XU series engines . . . . .	34.5 mm
TU9 series engines . . . . .	27.9 mm
TU1 series engines . . . . .	29.4 mm
TU3, TU3A, TU3M and TU3S engines . . . . .	29.4 mm
TU3FM engines . . . . .	31.4 mm

#### Valve stem diameter:

<b>Inlet:</b>	
XV, XW and XY series engines . . . . .	6.0 mm
XU51 and XU5M series engines . . . . .	7.30 mm
All other XU series engines . . . . .	7.98 mm
TU series engines . . . . .	6.99 mm

# Procedures Of Engine Overhaul

**Marcel A. Müller**



## Procedures Of Engine Overhaul:

**General Motors N-cars Automotive Repair Manual** Richard Lindwall, John Harold Haynes, 1995 GM N Cars 1985 95 Shop Manual Haynes 376 pgs 902 ill *MFPG Mechanical Failures Prevention Group. Meeting, 1982* **Diesel Engine Repair** John F. Dagle, 1982 [Chevrolet Engine Overhaul Manual](#) John Haynes, 1991-09-05 A complete step by step guide to the entire engine rebuilding process Every step is fully illustrated Covers the most popular engines Everything youll need to know to do it yourself In a clear easy to follow format What you can learn Includes 262 265 267 283 302 305 307 327 350 396 400 402 427 and 454 cubic inch V8 engines Diagnosis Overhaul Performance Economy modifications Book Summary Engine identification Tools and equipment Diagnosis Cylinder head servicing Engine removal and installation Step by step procedures Fully illustrated with over 300 photos Tips from professionals Machine shop repairs Performance and economy modifications Table of Contents Chapter 1 Introduction Chapter 2 Tools and equipment Chapter 3 Diagnosing engine problems Chapter 4 Preparing for an overhaul Chapter 5 Overhauling the cylinder heads Chapter 6 Overhauling the engine block Chapter 7 Reassembling and installing the engine Chapter 8 Related repairs Chapter 9 Improving performance and economy *Locomotive Cyclopedia of American Practice* ,1956 **Modern Aviation Engines** Victor Wilfred Pagé, 1929 **Locomotive Cyclopedia of American Practice, 1950-52** ,1950 **The SAE Journal** ,1929 Vols 30 54 1932 46 issued in 2 separately paged sections General editorial section and a Transactions section Beginning in 1947 the Transactions section is continued as SAE quarterly transactions **Federal Register** ,1961 **Chilton's Repair & Tune-up Guide** Chilton Book Company, 1984 *Matthews V. Chicago Transit Authority* ,2014 [Docket No. 117638](#) ,2014 [Motor Freight](#) ,1929 *Airway Age* Fred F. Marshall, 1929 *Chilton's Repair Manual* ,1992 **Chilton's Repair & Tune-up Guide** ,1985 *Chilton's Repair & Tune-up Guide, Chevy S-10, GMC S-15 Pick-ups, 1982-85* Chilton Book Company, 1985 **Chilton Book Company Repair & Tune-up Guide** ,1986 **Chilton's Repair & Tune-up Guide, Omni, Horizon, Rampage, 1978-84** ,1984 **Chilton's General Motors Bonneville/LeSabre/Eighty-eight 1988-93 Repair Manual** ,1993 Covers all U S and Canadian models of Pontiac Bonneville Oldsmobile Eighty Eight and Buick LeSabre wiring and vacuum diagrams Cover

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