

HOW TO APPLY GENERAL TOLERANCE

STANDARD TOLERANCE GRADES ISO 286-1																																						
ST. NO.	BASIC SIZE (mm)		IT1	IT2	IT3	IT4	IT5	IT6	IT7	IT8	IT9	IT10	IT11	IT12	IT13	IT14	IT15	IT16	IT17	IT18																		
	ABOVE	UP TO																			TOLERANCES																	
																					MICROMETERS (µm)									MILLIMETERS (mm)								
1	-	3	0.8	1.2	2	3	4	6	10	14	20	30	40	60	0.1	0.14	0.2	0.3	0.5	0.8	ORANGE LIGHT																	
2	3	4	1	1.5	2.5	4	5	8	12	18	26	40	50	75	0.12	0.18	0.3	0.45	0.75	1.2	1.8	AGU-A LIGHT																
3	4	10	1	1.5	2.5	4	6	9	15	22	36	50	80	0.15	0.22	0.36	0.50	0.9	1.5	2.2	PURPLE LIGHT																	
4	10	18	1.2	2	3	5	8	12	18	27	43	70	110	0.18	0.27	0.43	0.7	1.1	1.8	2.7	ORANGE GREEN																	
5	18	30	1.5	2.5	4	6	9	15	23	35	54	84	130	0.21	0.33	0.51	0.84	1.3	2.1	3.3	RED LIGHT																	
6	30	60	1.5	2.5	4	7	11	18	28	43	67	100	150	0.25	0.38	0.57	1	1.6	2.5	3.8	RED LIGHT																	
7	60	90	2	3	5	8	13	20	30	45	70	100	150	0.3	0.45	0.7	1.1	1.7	2.6	4	4.5	DARK RED																
8	90	120	2.5	4	6	10	15	23	35	54	84	130	200	0.36	0.54	0.81	1.2	2.2	3.6	5.4	PAN DARKER																	
9	120	180	3.5	5	8	12	18	28	40	63	100	150	250	0.45	0.68	1	1.6	2.5	4	6.3	ORANGE LIGHT																	
10	180	250	4.5	7	10	16	25	38	56	85	130	200	300	0.54	0.81	1.21	1.81	2.8	4.5	7.2	AGU-A LIGHT																	
11	250	315	6	9	12	18	27	40	60	90	130	200	300	0.63	0.95	1.4	2.1	3.2	4.8	9.5	PURPLE LIGHT																	
12	315	400	7	10	15	22	33	50	75	110	160	250	360	0.75	1.12	1.6	2.3	3.5	5.2	11	ORANGE GREEN																	
13	400	500	9	13	18	27	40	60	90	135	200	300	450	0.9	1.35	2	3	4.5	6.75	13.5	RED LIGHT																	
14	500	630	11	16	22	33	50	75	110	165	250	360	540	1.1	1.65	2.4	3.6	5.4	8.1	16.5	RED LIGHT																	
15	630	800	15	20	28	40	60	90	135	200	300	450	675	1.5	2.25	3.3	5	7.5	11.25	16.5	DARK RED																	
16	800	1000	18	25	35	50	75	110	160	230	340	500	750	2	3	4.5	6.5	9.5	14	21	PAN DARKER																	
17	1000	1250	25	35	50	70	100	150	220	320	450	650	900	2.5	3.75	5.4	7.8	11.25	16.5	22.5	ORANGE LIGHT																	
18	1250	1600	35	50	70	100	140	200	280	400	560	800	1100	3.5	5.25	7.5	11	15.75	22.5	31.5	AGU-A LIGHT																	
19	1600	2000	45	65	90	125	180	260	360	500	700	1000	1400	4.5	6.75	10	14	20.25	28.5	39.5	PURPLE LIGHT																	
20	2000	2500	60	85	115	160	220	310	430	580	800	1100	1500	6	9	12.5	18	25.5	36	49.5	ORANGE GREEN																	
21	2500	3150	80	110	150	210	290	400	550	750	1050	1450	2000	10	15	21	30	42	59.5	81	RED LIGHT																	

TO CHOOSE IT GRADE FOR MANUFACTURING AND MAJOR STEPS TO BE FOLLOWED IN ISO 286-1 STANDARD CHART EXPLAINED WITH EXAMPLES

Standard Engineering Tolerance Chart

RS Peters



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