

HOW TO APPLY GENERAL TOLERANCE

STANDARD TOLERANCE GRADES ISO 286-1																						
ST. NO.	BASIC SIZE (mm)		IT1	IT2	IT3	IT4	IT5	IT6	IT7	IT8	IT9	IT10	IT11	IT12	IT13	IT14	IT15	IT16	IT17	IT18	TOLERANCE	
	ABOVE	UP TO	MICROMETERS (µm)										MILLIMETERS (mm)									
			0.01	0.02	0.03	0.04	0.05	0.06	0.07	0.08	0.09	0.10	0.15	0.20	0.30	0.40	0.50	0.60	0.70	0.80		1.00
1	-	3	0.012	0.015	0.018	0.025	0.030	0.036	0.045	0.054	0.063	0.075	0.090	0.108	0.135	0.160	0.180	0.210	0.250	0.300	0.360	ORANGE LIGHT
2	3	6	0.015	0.020	0.025	0.030	0.036	0.045	0.054	0.063	0.075	0.090	0.108	0.135	0.160	0.180	0.210	0.250	0.300	0.360	0.450	AGY LIGHT
3	6	10	0.020	0.025	0.030	0.036	0.045	0.054	0.063	0.075	0.090	0.108	0.135	0.160	0.180	0.210	0.250	0.300	0.360	0.450	0.600	PURPLE LIGHT
4	10	18	0.025	0.030	0.036	0.045	0.054	0.063	0.075	0.090	0.108	0.135	0.160	0.180	0.210	0.250	0.300	0.360	0.450	0.600	0.900	GRY GREEN
5	18	30	0.030	0.036	0.045	0.054	0.063	0.075	0.090	0.108	0.135	0.160	0.180	0.210	0.250	0.300	0.360	0.450	0.600	0.900	1.500	RED LIGHT
6	30	50	0.036	0.045	0.054	0.063	0.075	0.090	0.108	0.135	0.160	0.180	0.210	0.250	0.300	0.360	0.450	0.600	0.900	1.500	2.500	RED LIGHT
7	50	80	0.045	0.054	0.063	0.075	0.090	0.108	0.135	0.160	0.180	0.210	0.250	0.300	0.360	0.450	0.600	0.900	1.500	2.500	4.000	DARK RED
8	80	120	0.054	0.063	0.075	0.090	0.108	0.135	0.160	0.180	0.210	0.250	0.300	0.360	0.450	0.600	0.900	1.500	2.500	4.000	6.300	PAN DARKER
9	120	180	0.063	0.075	0.090	0.108	0.135	0.160	0.180	0.210	0.250	0.300	0.360	0.450	0.600	0.900	1.500	2.500	4.000	6.300	10.000	ORANGE LIGHT
10	180	250	0.075	0.090	0.108	0.135	0.160	0.180	0.210	0.250	0.300	0.360	0.450	0.600	0.900	1.500	2.500	4.000	6.300	10.000	16.000	AGY LIGHT
11	250	315	0.090	0.108	0.135	0.160	0.180	0.210	0.250	0.300	0.360	0.450	0.600	0.900	1.500	2.500	4.000	6.300	10.000	16.000	25.000	PURPLE LIGHT
12	315	400	0.108	0.135	0.160	0.180	0.210	0.250	0.300	0.360	0.450	0.600	0.900	1.500	2.500	4.000	6.300	10.000	16.000	25.000	40.000	GRY GREEN
13	400	500	0.135	0.160	0.180	0.210	0.250	0.300	0.360	0.450	0.600	0.900	1.500	2.500	4.000	6.300	10.000	16.000	25.000	40.000	63.000	RED LIGHT
14	500	630	0.160	0.180	0.210	0.250	0.300	0.360	0.450	0.600	0.900	1.500	2.500	4.000	6.300	10.000	16.000	25.000	40.000	63.000	100.000	RED LIGHT
15	630	800	0.180	0.210	0.250	0.300	0.360	0.450	0.600	0.900	1.500	2.500	4.000	6.300	10.000	16.000	25.000	40.000	63.000	100.000	160.000	DARK RED
16	800	1000	0.210	0.250	0.300	0.360	0.450	0.600	0.900	1.500	2.500	4.000	6.300	10.000	16.000	25.000	40.000	63.000	100.000	160.000	250.000	PAN DARKER
17	1000	1250	0.250	0.300	0.360	0.450	0.600	0.900	1.500	2.500	4.000	6.300	10.000	16.000	25.000	40.000	63.000	100.000	160.000	250.000	400.000	ORANGE LIGHT
18	1250	1600	0.300	0.360	0.450	0.600	0.900	1.500	2.500	4.000	6.300	10.000	16.000	25.000	40.000	63.000	100.000	160.000	250.000	400.000	630.000	AGY LIGHT
19	1600	2000	0.360	0.450	0.600	0.900	1.500	2.500	4.000	6.300	10.000	16.000	25.000	40.000	63.000	100.000	160.000	250.000	400.000	630.000	1000.000	PURPLE LIGHT
20	2000	2500	0.450	0.600	0.900	1.500	2.500	4.000	6.300	10.000	16.000	25.000	40.000	63.000	100.000	160.000	250.000	400.000	630.000	1000.000	1600.000	GRY GREEN
21	2500	3150	0.600	0.900	1.500	2.500	4.000	6.300	10.000	16.000	25.000	40.000	63.000	100.000	160.000	250.000	400.000	630.000	1000.000	1600.000	2500.000	RED LIGHT

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