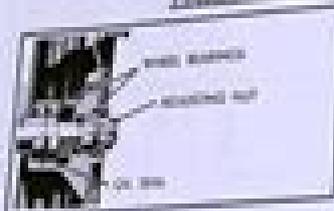


INSTALLATION

When installing, be careful to have support bars resting over to the center of straight ahead position. This may be determined by counting the number of protrusions of steering wheel from center left to center right and then moving back half the number of turns to each position. Insert the wheels and place pressure in front support with wheels in a straight ahead position and with center to the left. Place a marker and with center to the right. Place a marker of rear and wheel where no pressure

large, approximately the same amount of pressure being applied when the wheel is turned left and right and alternating with equal pressure with clockwise pressure being applied. The wheels are .002" thickness. Make sure the wheels engage gear together, having some gear and separation, at the same time having clearance of gear for steering maneuvering. At the same time the right and left wheels, if the gear does remain steady. The pressure adjustment could be correct when gear has turned to its right or possible and still have clearance.

FIGURE 2: PULLING FRONT WHEEL FROM ASSEMBLY



REMOVAL

Support center with front wheels off the floor. Follow the first operation attaching wheel to hub. Remove hub nut, center pin and bearing cap. Pull hub from spindle. Use the U.T.C. To bearing roller attachment and remove from bearing and oil seal from spindle. The bearing caps may be driven from hub. Clean both inside and outside of hub thoroughly.

INSPECTION

Inspect bearing cones and caps for wear and roughness. The oil seal and bearing cone should be tight on spindle. Always replace oil seals. If bearings or hub are being used again wash them of all grease and grit.

ADJUSTMENT

Leave oil seal on spindle with inside of seal flat with shoulder on shaft. A special driver is available for installing the seal. Always replace

oil seals. Install inside bearing cone driving it tight against shoulder on spindle. Pack bearings with No. 2 wheel bearing grease before installing. Place bearing caps in hub and drive in place. Install hub over spindle, placing cone grease on outer diameter of seal and in end of wheel hub, this will seal sliding hub over seal and improve the effectiveness of the seal against moisture and dirt.

With bearing packed, place outer bearing in place over spindle. Install spindle washers and adjusting nut. Tighten nut until tight, this will force the cones and caps in place, this lock of an adjusting nut one or two adjustments, at which bearings have a free rolling fit without binding or end play. Install center pin with proper adjustment to clearance. The hub will be spun freely due to a slight drag from the oil seal.

REAR WHEEL ASSEMBLY

REMOVAL

Remove topnuts from spindle, remove oil caps at each end of wheel spindles. Use lock and cone washer pin enough for about half to clear wheel spindles and roll from wheel from bearing.

REMOVAL

Remove roller pin and bearing adjusting nut from spindle and pack spindle from wheel. Pull or press bearing from front spindle. Bearing may be driven from wheel.

INSPECTION

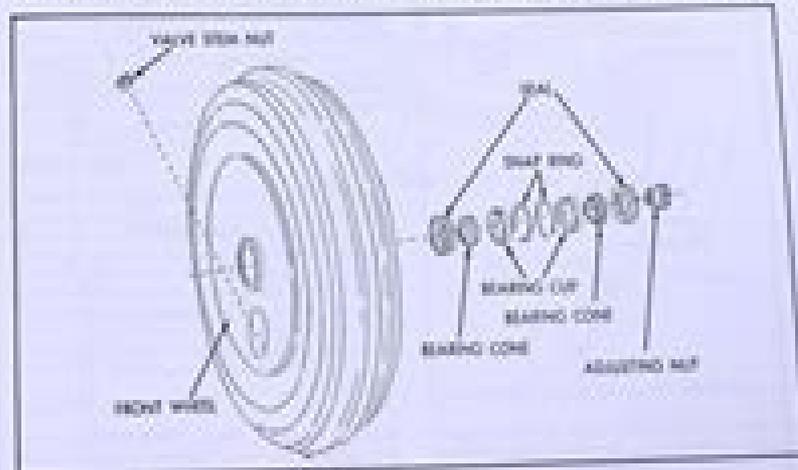
Check bearing caps and cones for wear or roughness. Check spindle for wear or bearing and seal surfaces. Check spindle to fork for wear. Check fork for spreading.

ADJUSTMENT

Install the seal assembly to spindle, force the seal retainers, cone washers and lock washers. Pack bearings with No. 2 wheel bearing grease and place inner bearing in place on spindle. Install bearing caps in wheel, cone spindle into wheel and install the opposite bearing cone, fan washer, cone washer and seal retainer. Adjust



bearing to a free rolling fit without binding or end play. Enter wheel into position to wheel fork with spindle in position to engage cone in fork. Lower lower roller until fork seats on spindle. Install the spindle retainers and capwashers. Install and tighten nuts at both ends of spindle.



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