

7.	Carbon tool steel	900	800
8.	Spring steel	1000	900
9.	Copper brass & bronze	950	600
10	Aluminium & magnesium alloys	500	350

EQUIPMENTS USED:

1. Open hearth furnaces.
2. Blower
3. Anvil
4. Swage block
5. Pressure or mechanical hammer

TOOL USED IN A SMITHY SHOP:

1. *Supported tools:* Anvil, swage block, iron blocks.
2. *holding tools:* various type of tong.
3. *striking tools:* hammers
4. *cutting tools:* chisels
5. *forming & finishing tool:* flatter, set hammer, hand hammer, fullers, swages, punches.

s. no	Tool	Part name	Material
1.	Anvil	Face body stand	Cast steel
2.	Hammer	Body	Medium carbon steel
3.	Tong	-	Mild steel
4.	Hot chisel	-	High carbon steel
5.	Cold chisel	-	Medium carbon steel
6.	Flatter	-	High carbon steel
7.	Punch	-	High carbon steel
8.	Drift	-	High speed steel
9.	Fuller	-	High carbon steel
10.	Swages	-	High carbon steel
11.	Swage block	-	Cast iron, cast steel

1. **OPEN HEARTH FURNACES:** It is used for heating the metal for hand forging.

The main part of a forging furnace are shown as under.

Hearth: the iron bottom where wire fire is lightened is known as hearth.

Hood: the upper part of the furnace is called hood.

Chimney: chimney is fitted on the upper end of the hood. It is used for the purpose of easy escaping of exhaust gasses and smoke.

Water tank: a small iron tank is attached with the hearth of the furnace.

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