

Fillet Weld Strength

EXAMPLE 10-1

Fillet Weld Strength

Determine the capacity of the connection shown in Figure 10-12 based on weld strength alone. Electrodes are E70XX.

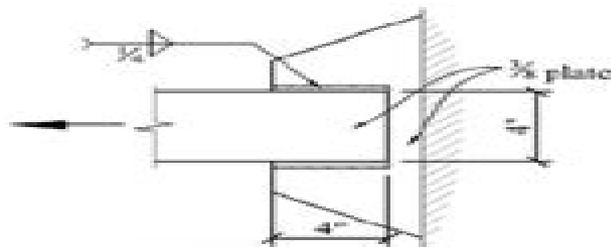
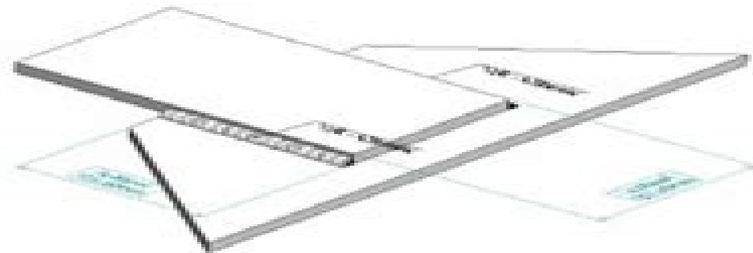


FIGURE 10-12 Detail for Example 10-1



First verifications :

- Minimum weld size = 3/16 in. (1/4 in. provided, OK.)

Material Thickness of Thinner Part Joined, in. (mm)	Minimum Size of Fillet Weld, ¹ in. (mm)
Up to 3/16 (4.8)	3/16 (4.8)
Over 3/16 (4.8) to 1/4 (6.3)	1/4 (6.3)
Over 1/4 (6.3) to 3/8 (9.5)	3/8 (9.5)
Over 3/8 (9.5)	1/2 (12.7)

¹Leg dimension of fillet welds. When non-low hydrogen electrodes are used, single pass welds must be used.
Notes: See Section J2.2b for maximum size of fillet welds.

$$\frac{1}{4} \text{ in.} > \frac{3}{16} \text{ in.} \text{ ok!}$$

Maximum fillet weld size

Maximum fillet weld size	
Connected part thickness, t	Maximum weld size, w
$t < 1/4"$	$w = t$
$t \geq 1/4"$	$w = t - 1/16"$

Example Calculation Fillet Weld Size With Bending

A.B. Clarke, S.H. Coverman



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Design of Steel Structures to Eurocodes Ioannis Vayas, John Ermopoulos, George Ioannidis, 2018-11-23 This textbook describes the rules for the design of steel and composite building structures according to Eurocodes covering the structure as a whole as well as the design of individual structural components and connections It addresses the following topics the basis of design in the Eurocodes framework the loads applied to building structures the load combinations for the various limit states of design and the main steel properties and steel fabrication methods the models and methods of structural analysis in combination with the structural imperfections and the cross section classification according to compactness the cross section resistances when subjected to axial and shear forces bending or torsional moments and to combinations of the above component design and more specifically the design of components sensitive to instability phenomena such as flexural torsional and lateral torsional buckling a section is devoted to composite beams the design of connections and joints executed by bolting or welding including beam to column connections in frame structures and alternative configurations to be considered during the conceptual design phase for various types of single or multi storey buildings and the design of crane supporting beams In addition the fabrication and erection procedures

as well as the related quality requirements and the quality control methods are extensively discussed including the procedures for bolting welding and surface protection The book is supplemented by more than fifty numerical examples that explain in detail the appropriate procedures to deal with each particular problem in the design of steel structures in accordance with Eurocodes The book is an ideal learning resource for students of structural engineering as well as a valuable reference for practicing engineers who perform designs on basis of Eurocodes

Welding Journal ,1945 Current welding literature included in each volume

Handbook for Welding Design Institute of Welding,1967

Design of Machine Elements - I Anup Goel,2021-01-01 The term design means to plan for the construction of an object or the formulation of a plan for the satisfaction of need The term machine design deals with the design of machines their mechanisms and elements Design of Machine Element DME may be defined as the selection of material and the dimensions for each geometrical parameter so that the element satisfies its function and undesirable effects are kept within the allowable limit Machine elements are basic mechanical parts and features used as the building blocks of most machines This book provides a systematic exposition of the basic concepts and techniques involved in design of machine elements This book covers design of important mechanical elements such as shafts couplings springs and power screws under static load The design of welded and threaded joints and the members subjected to fluctuating loads is also included in this book Our hope is that this book through its careful explanations of concepts practical examples and figures bridges the gap between knowledge and proper application of that knowledge

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Practical Examples of Reinforced Concrete Design Charles Edward Reynolds,1938 *Schaum's Outline of Theory and Problems of Machine Design* Allen Strickland Hall,Alfred R. Holowenko,Herman G. Laughlin,1961

Welding Handbook ,1962 *Welding Handbook* American Welding Society,1962

Structural Steelwork A.B. Clarke,S.H. Coverman,2023-06-14 A comprehensive reference which provides the student and the engineer with in depth guidance on

design methods to the UK code of practice for structural steelwork BS 5950 The design procedures are presented in a series of well defined steps illustrated with worked examples **Welding Handbook: Applications of welding** American Welding Society,1967 **Pressure Vessel and Piping Design** American Society of Mechanical Engineers,1960
 Welding and Metal Fabrication ,1951 *Journal of the American Welding Society* American Welding Society,1928
Current welding literature included in each volume **Design of Welded Structural Connections** Omer W. Blodgett,John B. Scalzi,1961 Fatigue Assessment of Welded Joints by Local Approaches Dieter Radaj,C M Sonsino,W Fricke,2006-10-30
Local approaches to fatigue assessment are used to predict the structural durability of welded joints to optimise their design and to evaluate unforeseen joint failures This standard work provides a systematic survey of the principles and practical applications of the various methods It covers the hot spot structural stress approach to fatigue in general the notch stress and notch strain approach to crack initiation and the fracture mechanics approach to crack propagation Seam welded and spot welded joints in structural steels and aluminium alloys are also considered This completely reworked second edition takes into account the tremendous progress in understanding and applying local approaches which has been achieved in the last decade It is a standard reference for designers structural analysts and testing engineers who are responsible for the fatigue resistant in service behaviour of welded structures *Engineering Design* John Stephenson,R. A. Callander,1974
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